



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200
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RB072610-H-B
Job Sheet 198532



Part No: RB072610-H-B

Job Qty: 1 pcs

Part Name: Bell 206L407 Skidtube Attachment



Part Weight: 0 lbs

Job Created: 7/30/19

Due Date: 9/16/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description: ORDER 18373

Note: DWG RB072610-H-B Rev.1 IPP Rev. A 19.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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www.dartaerospace.com

Container No: S213412



Part: RB072610-H-B

Job No: 198532

Serial No/Batch: S213412

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 09/13/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/16/19		0.00	0.20	Small Fab - 1		DAS 58 SEP 12 2019 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	9/16/19		0.00	0.00	QC 5 - 10		DAS 40 SEP 13 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	9/16/19		0.00	0.00	Packaging 3 - 1 - B4B		M/D
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	9/16/19		0.00	0.00	QC 21 - FG - 21		DAS 21 SEP 13 2019 9-89
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

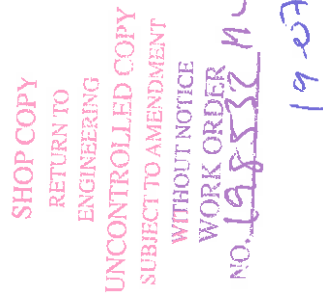
130 - QC21- Final Inspection - Work Order Release

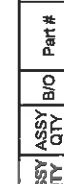
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90312A280	Lanyard, Loop to Loop, Ø3/64 X 12	1 Ea (1 ea)	100-Small Fab - 1	5180692
90985A411	Ball Lock Pin, Ø1/2 X 1-1/2	1 Ea (1 ea)	100-Small Fab - 1	5071696
98296A883	Spring Pin 1/8" X 1"	1 Ea (1 ea)	100-Small Fab - 1	5048596
RB072610-H-B-B01	Weldment	1 pcs (1 ea)	100-Small Fab - 1	5211963
RB072610-H-B-B11	Latch Pin	1 pcs (1 ea)	100-Small Fab - 1	5188444

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	90312A280	1	2	0
	90985A411	1	2	0
	98296A883	1	246	0
	RB072610-H-B-B01	1	0	0
	RB072610-H-B-B11	1	4	0
Part Specifications				
Specifications could not be found.				

Plex 7/30/19 1:36 PM Dart.Lajeunesse.marie



					
TITLE SKID TUBE ATTACHMENT					
DWG NO.	RB072610-H-B		REV	1	
MAT'L	DRAWN BY:		PERRITT		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED	<i>D. Weil</i>	
	XXX ± .005 FRACTIONS ± 1/8		HEAT		
	XX ± .01 ANGLES ± .5°		TREAT		
	X ± .1		FINISH		
	1. BREAK ALL SHARP EDGES .015 x 45°		SPEC		
	2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL		
			BELL 206L, 407, & 427		
SCALE	1:4	DATE	3/9/2011	SHEET 1 OF 7	

ASSY QTY	ASSY B/O	Part #	UNIT QTY	Description	Material	S/O INFORMATION OR SPECIFICATIONS	PG.
X		-B01	2	WELDMENT			2
1		-B03		TUBE	1018		3
2		-B05		TAB	1018		4
1		-B07		FRONT	1018		5
1		-B09		BACK	1018		6
		-B11	1	LATCH PIN	4140/4142	1/2-13 X 4-1/2 (MCMASTER-CARR #81257A730) MODIFIED	7
	B/O	-B13	1	SPRING PIN	STEEL, PLAIN	Ø1/8 X 1 (MCMASTER-CARR #98296A883)	1
	B/O	-B15	1	BALL LOCK PIN	S.S.	Ø1/2 X 1-1/2 (MCMASTER-CARR #90985AA11)	1
	B/O	-B17	1	LANYARD, LOOP TO LOOP	STEEL, COATED	Ø3/64 x 12 (MCMASTER-CARR #90312A28 COATED)	1
ASSY -B01							

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	DEPARTMENT/PROCESS	MRB (QS1042)	Sequence #: _____ QTY Affected: _____	Disposition	Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____				
Description Work Order Deviation				FAULT CATEGORY <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;"> Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ </td> <td style="width: 25%;"> Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ </td> <td style="width: 25%;"> Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ </td> <td style="width: 25%;"> Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐ </td> </tr> </table> Other/Details: _____			Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐	Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐
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Root Cause <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;"> Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ </td> <td style="width: 75%;"></td> </tr> </table>				Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐						
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